

Ischia Advanced School of Organic Chemistry  
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# Enzymes in Hybrid Catalytic Systems

Francesca Paradisi

Department of Chemistry, Biochemistry and Pharmaceutical Sciences  
University of Bern

[francesca.paradisi@unibe.ch](mailto:francesca.paradisi@unibe.ch)

[www.paradisiresearch.com](http://www.paradisiresearch.com)

Twitter: [@ParadisiResLab](https://twitter.com/ParadisiResLab)

*The **combination** of biocatalysis and chemocatalysis can be more powerful than either technique alone.*

C. Heckmann

*Chem. Eur. J.* **2021**, 27, 16616 – 16620

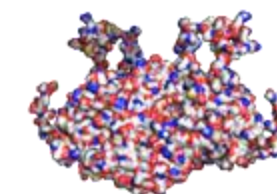
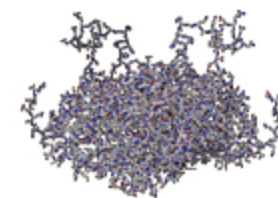
1. Biocatalysts immobilization      → Increased stability and versatility
2. Integration of biocatalysis with chemical reactions      → Compatibility
3. Flow chemistry set up      → Modularity and easier transition

## Many options and variables:

1. Type of support and functionalization
2. Type of immobilization (covalent or not)
3. Type of chemistry



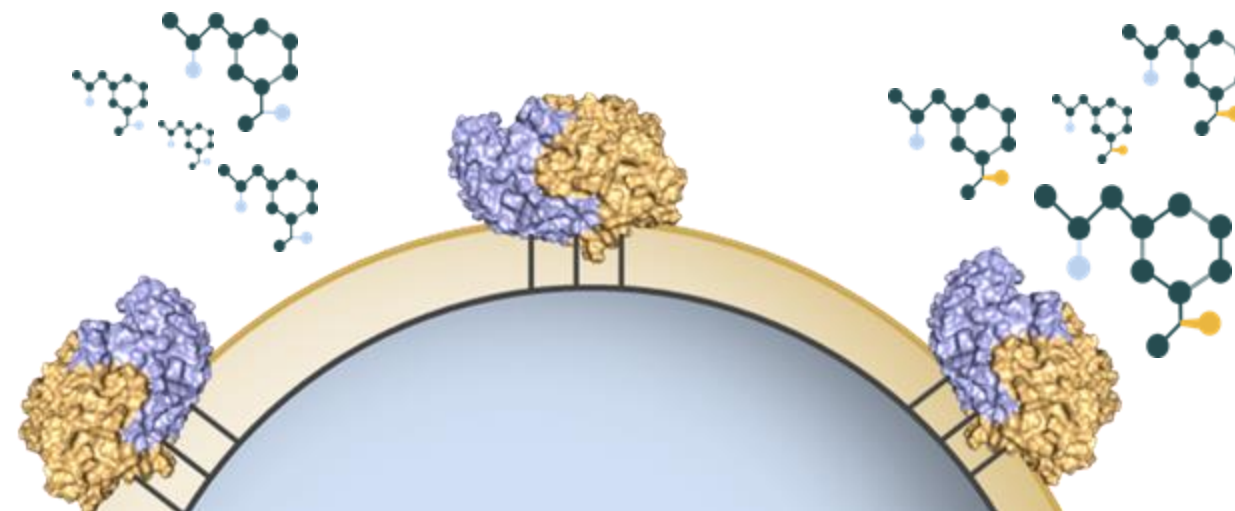
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AFMHAQGGPCVP GIAHIRQPYWFGEGRDMSPFAFGTCAE
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LAKYDILLVADEVICGFRLEGEVFGSQHYGLEPDLMPKGL
SSGYLPIGGVLVGDRVAETLIEEGEFFFHGFYSGHP TCAAV
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RSLGLMGLAL ELVADKTTGQRFDKSLGAGNLCRDLCFANGLV
MRSVGD TMIISPPLVIRREEIDELVELARRALDE TARQLTQVP
HTQEEP TA
```



Sequence

Modelling

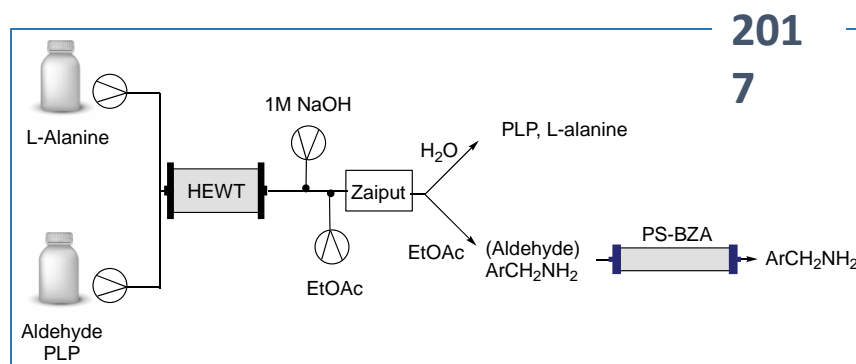
Simulation



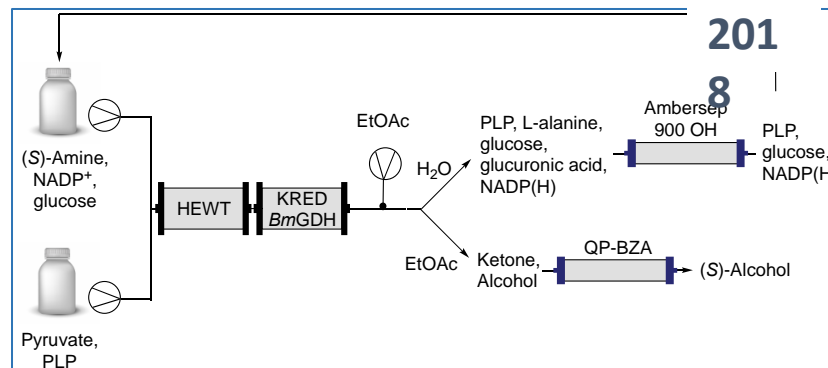
Increased Enzyme Stability

(Ir)reversible bond

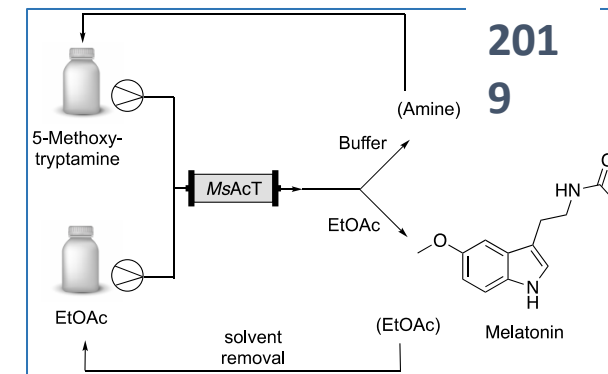
Lower catalytic efficiency



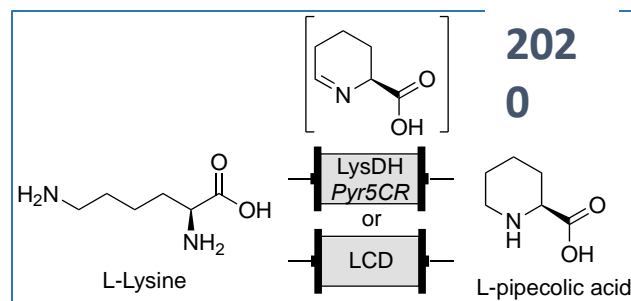
*Green Chemistry* **2017**, 19, 372-375



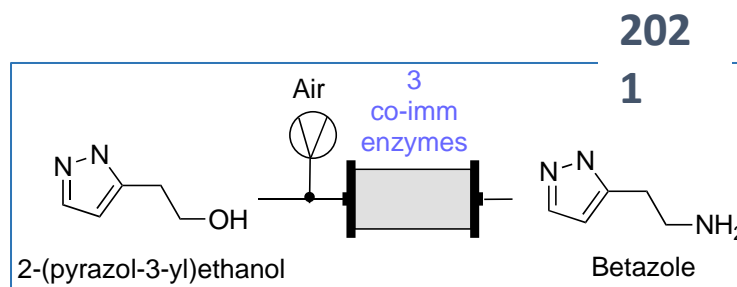
*Nature Catalysis* **2018**, 1, 452-459



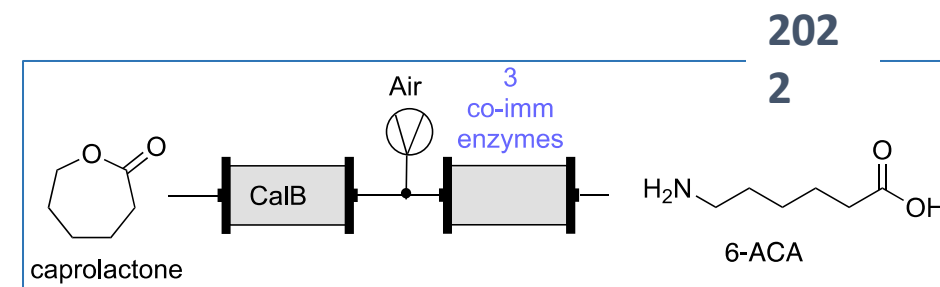
*Green Chemistry* **2019**, 21, 3263-3266



*Green Chemistry* **2020**, 22, 5310-5316  
*ChemCatChem* **2024**, e202301671

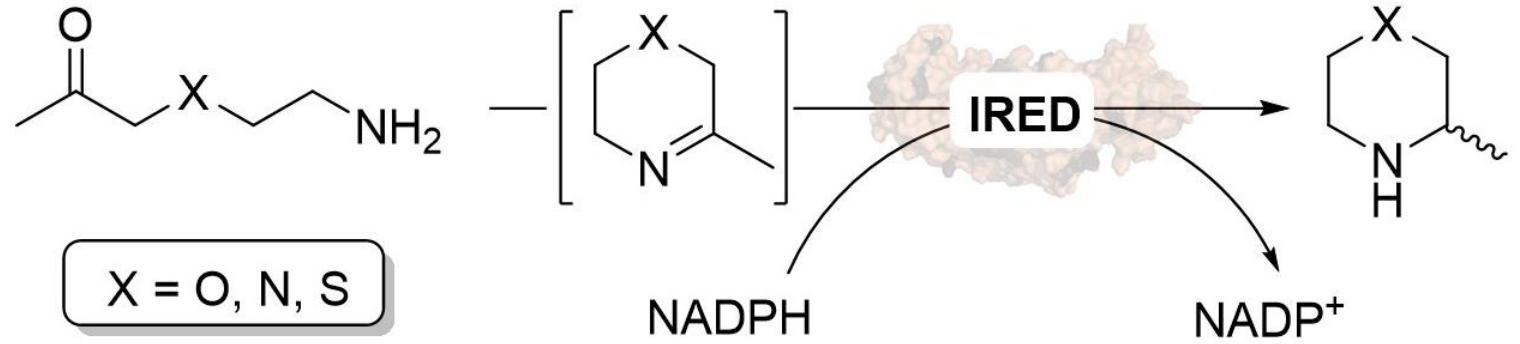
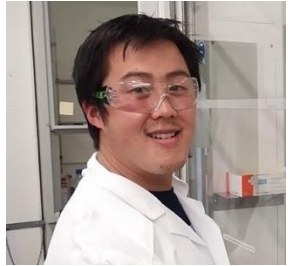


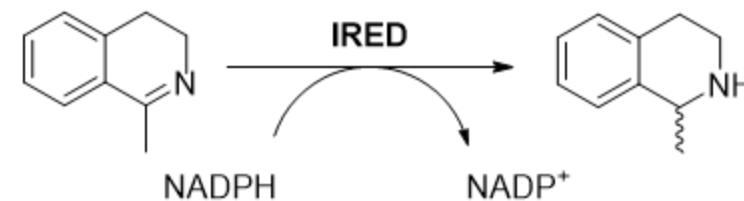
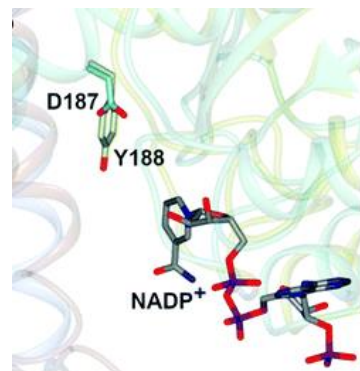
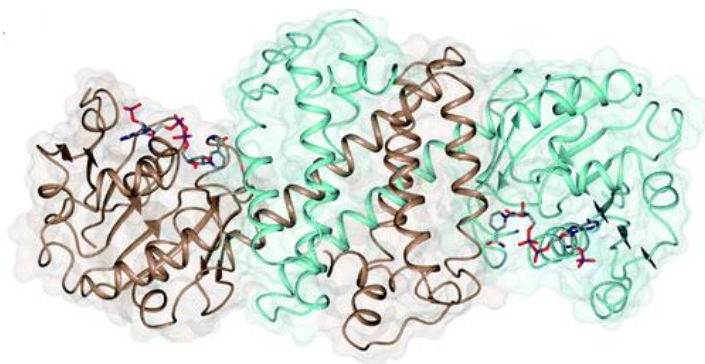
*Green Chemistry* **2021**, 23, 4595-4603



*ChemSusChem* **2022**, 16, e202200811

...purely biocatalytic cascades...





- Dimeric proteins
- Easy heterologous expression in *E. coli*
- High enantioselectivity (>99%)
- High conversions (70-100% at 5 mM scale)
- Reduction of hydrophobic cyclic imines
- Cofactor-dependent enzymes
- Very poor enzyme immobilization (<5% efficiency)
- No flow reactions reported so far

Protein homology models

Enzyme	Enantioselectivity
IRED-1	( <i>S</i> )
IRED-2	( <i>S</i> ) and ( <i>R</i> )
IRED-3	( <i>S</i> )
<b>IRED-4</b>	putative ( <i>S</i> )
<b>IRED-5</b>	putative ( <i>R</i> )
IRED-6	( <i>R</i> )

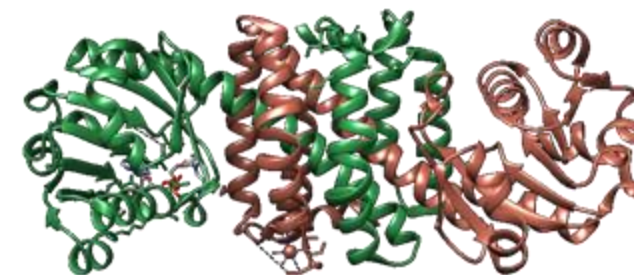
**New enzymes!**

→ 71% sequence homology to IRED-2

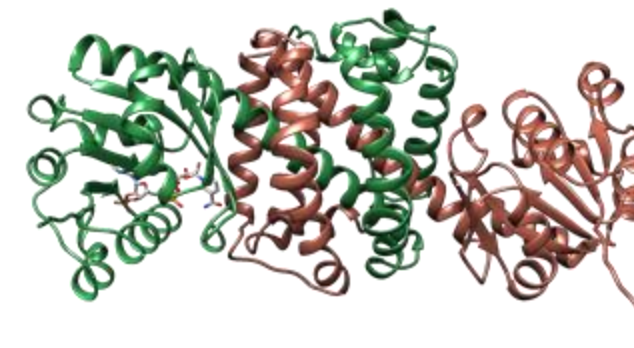
→ 76% homology to IRED from *C. cellulans*

**IRED-2**

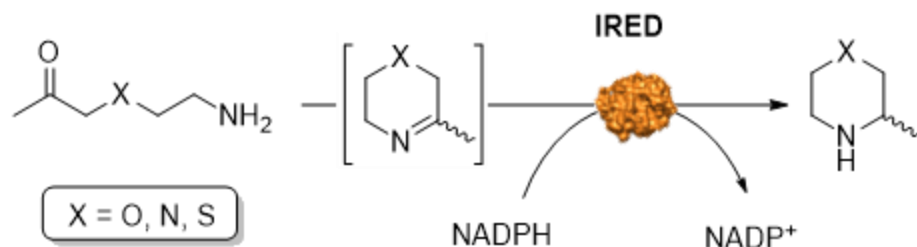
PDB: 5A9S



**IRED-4**



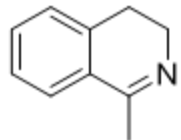
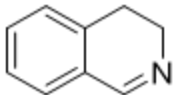
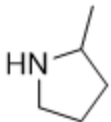
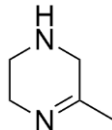
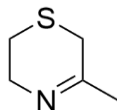
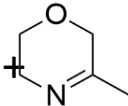




### Reaction conditions

- **Substrate:** 5 mM
- **NADPH:** 0.3 mM
- **Buffer:** 100 mM phosphate pH 7.5 with 1% DMSO
- **T°:** 37°C
- **Volume:** 0.2 mL

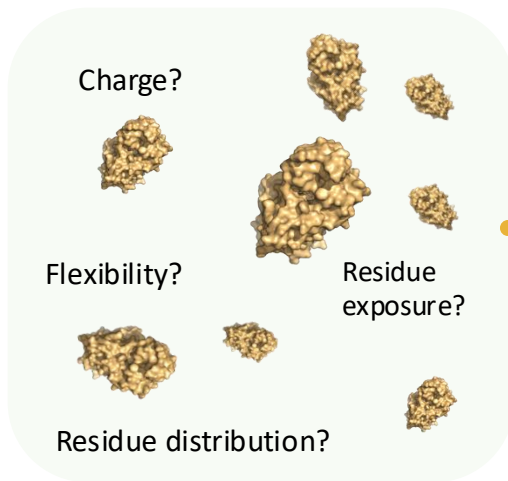
### Specific activity (U/mg)

						
<b>IRED-1</b>	n.d.	n.d.	n.d.	n.d.	n.d.	n.d.
<b>IRED-2</b>	0.24	0.12	0.06	n.d.	62.3	13.6
<b>IRED-3</b>	0.1	0.1	0.12	n.d.	9.8	2.5
<b>IRED-4</b>	0.1	0.21	0.1	n.d.	39.4	8.6
<b>IRED-5</b>	1.4	0.8	0.2	n.d.	5.9	4.5
<b>IRED-6</b>	0.3	0.07	0.1	n.d.	14.8	10.8

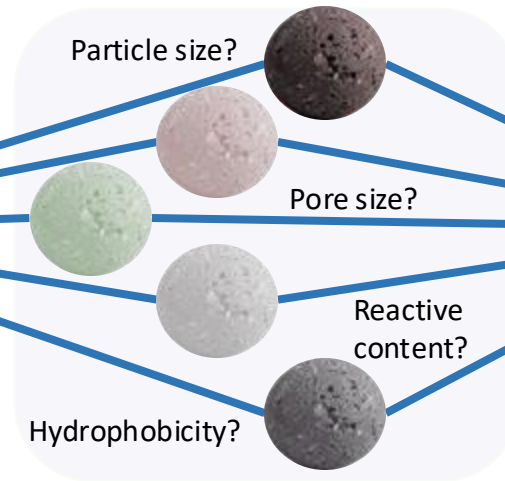




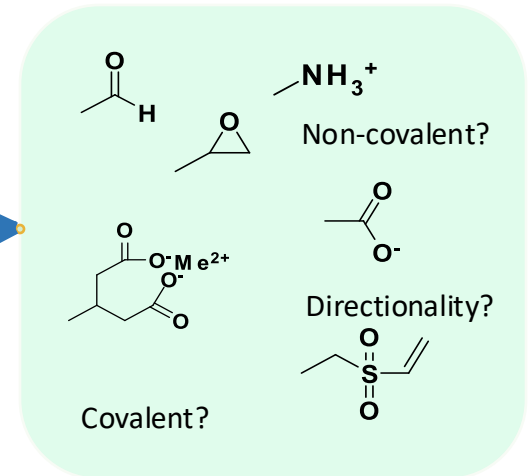
## Protein of interest



## Material of the support



## Binding chemistry



Legend:

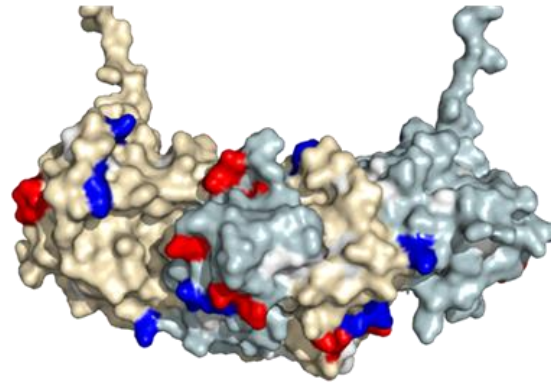
Monomer 1

Monomer 2

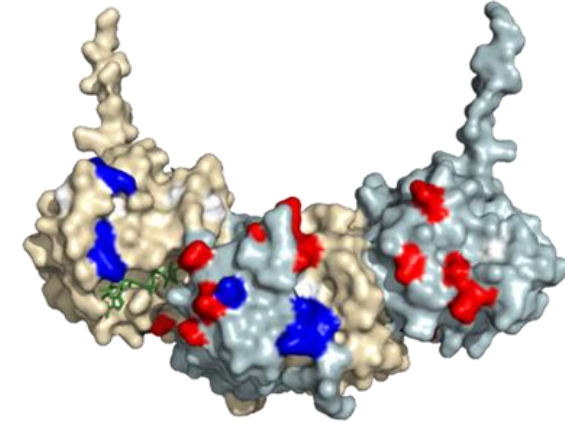
Cluster of Lys

Cluster of Asp and Glu

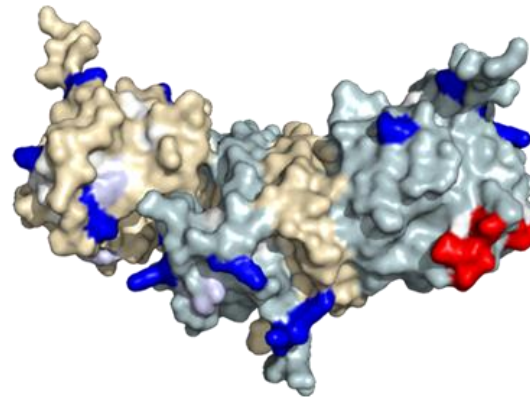
IRED-3



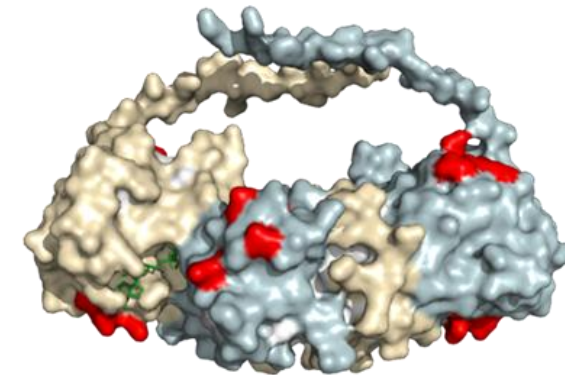
IRED-4



IRED-5

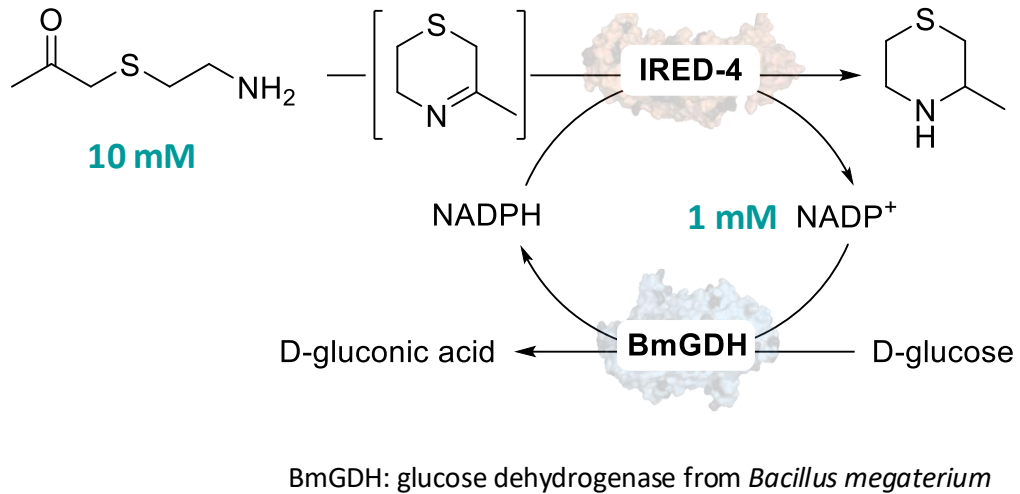


IRED-6

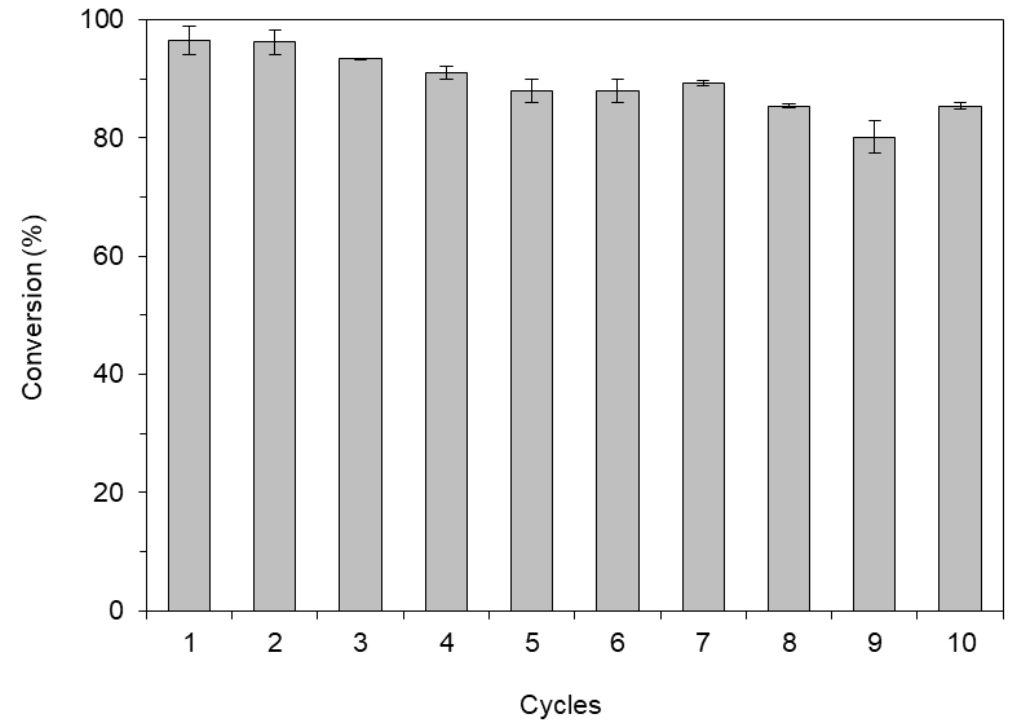


Enzyme	Chemistry	Immobilization Yield (%)	Recovered Activity (%)	Reusability (%)
IRED-3	Ag/Epoxy-Amino	52	24	35
	Ag/Epoxy-Amino	84	8	93
	Ag/Epoxy-Amino	99	26	89
	Ag/PEI	100	95	20
	<b>Ag/PEI-GA</b>	<b>90</b>	<b>19</b>	<b>100</b>
IRED-4	Ag/Epoxy-Amino	10	24	100
	<b>EP400SS/Epoxy-Amino</b>	<b>60</b>	<b>9</b>	<b>100</b>
	EP403S/Epoxy-Amino	25	8	74
IRED-5	<b>Ag/Epoxy-Metal</b>	<b>90</b>	<b>39</b>	<b>100</b>
	Ag/Epoxy-Amino	19	21	88
IRED-6	<b>Ag/Metal</b>	<b>94</b>	<b>17</b>	<b>63</b>

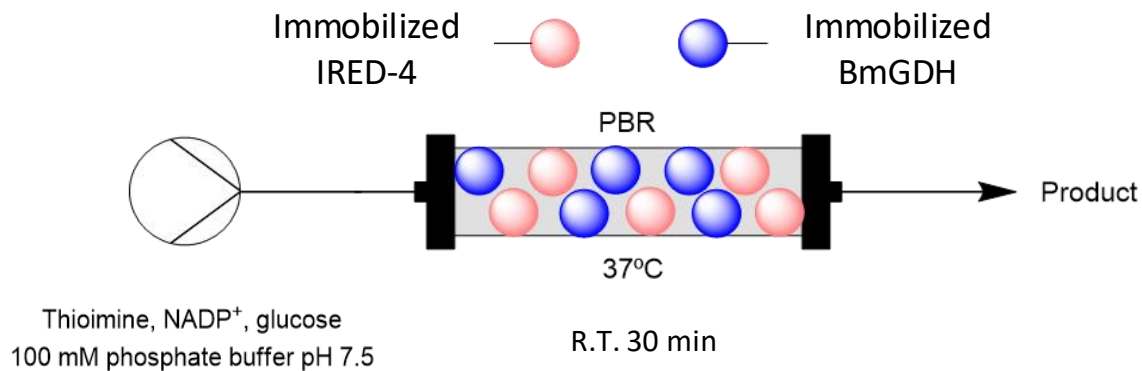
## Cofactor regeneration



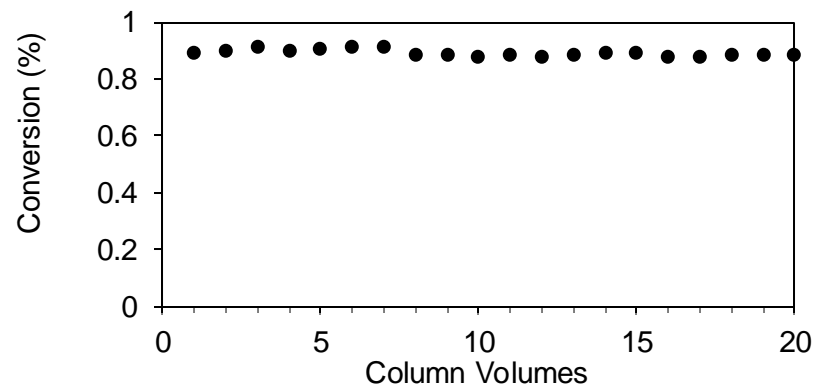
## Reusability of immobilized biocatalysts



10 mM thioimine, 1 mM NADP<sup>+</sup>, 40 mM glucose.  
T<sup>o</sup>: 37°C. Cycle time: 2 h.



Operational Stability



Heterocyclic amine: product	Substrate concentration (mM)	Conversion (IRED-4) (%)	Conversion (IRED-5) (%)
<chem>C1CN(C)CC1</chem>	10	3.4	n.d.
<chem>C1CN(C)CC1S</chem>	10	98	91
	50	88	91
	100	61	46
<chem>C1CN(C)CC1O</chem>	10	46	69
	50	19	50
	100	14	28

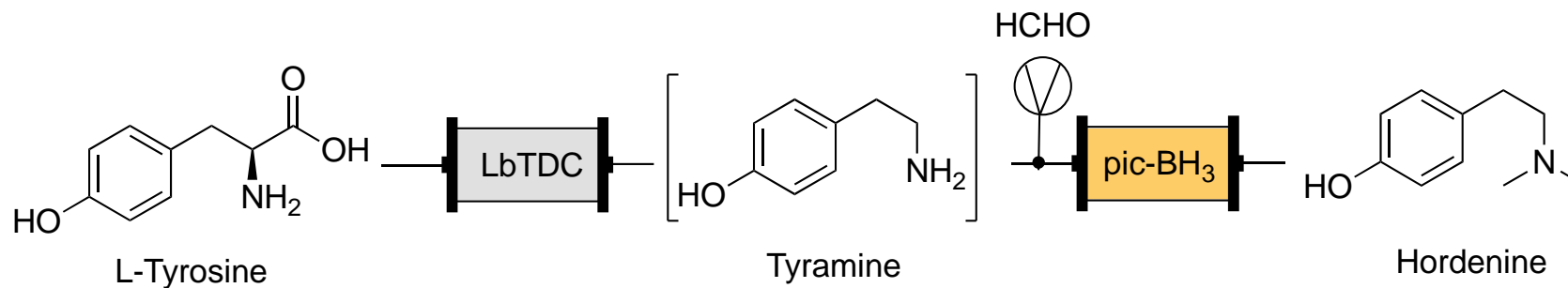
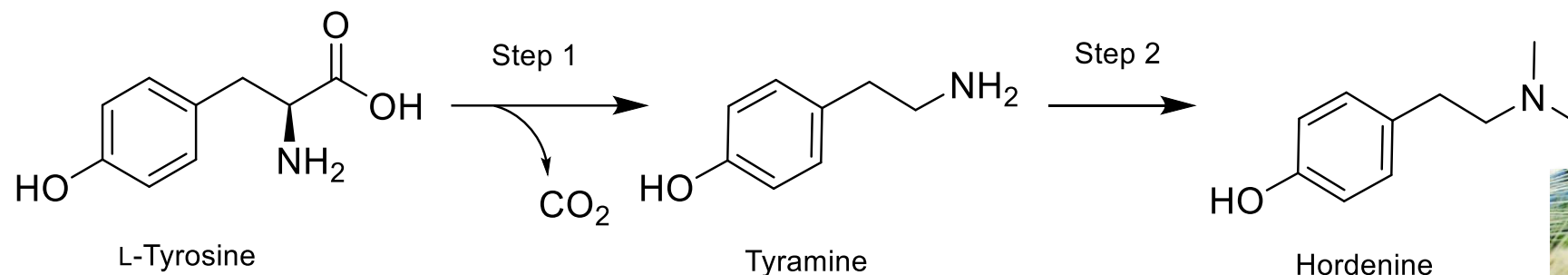
- ★ Choice of the enzyme to target a specific reaction
- ★ Immobilization efficiency
- ★ Compatible recycling system
- ★ Implementation in continuous flow



***Integrated (bio)catalysis***



202  
2



Calculated E-factor (Environmental Factor = kg of waste per kg of desired product):

**36**

Starting material value raised by **200-fold** (L-tyrosine disodium salt hydrate 1.72 €/g, hordenine 382 €/g)

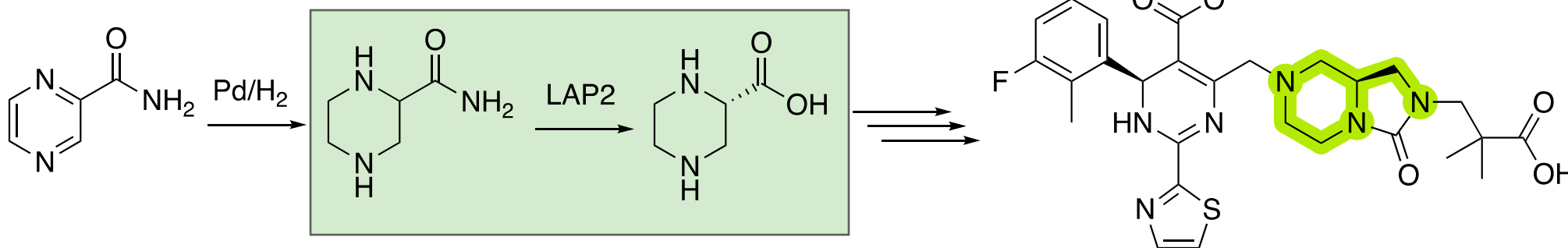
**Molar conversion 92%**

**Isolated yield 77%**

**Residence time 2.5 min**

**130 mL in 4h**

With Hans Iding  
and team at Roche

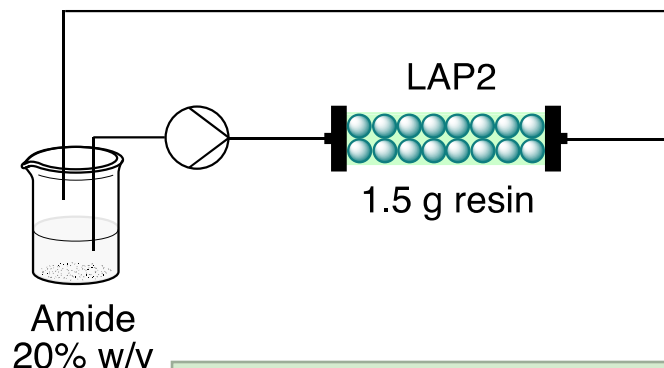


2023-24

Linvencorvir

## Challenges:

1. Substrate load 20% w/v
2. High  $K_M$  for the substrate
3. Product inhibition
4. High concentration of  $NH_3$  is generated
5. The enzyme is heavily glycosylated



Contact time: 5 x 20 min  
Molar conversion: 41%

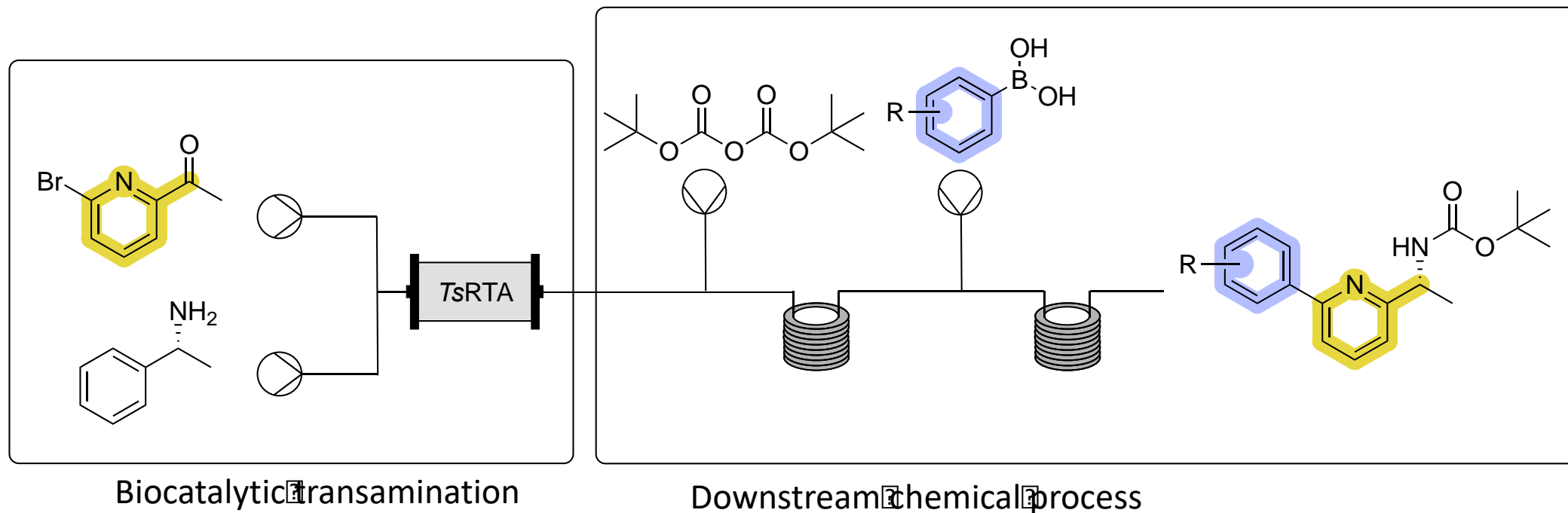
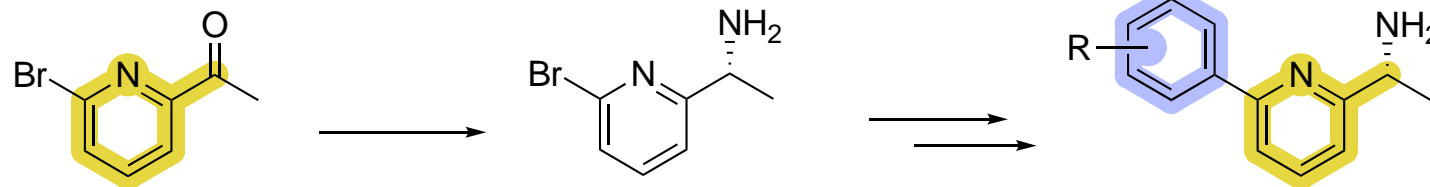
Product inhibition still a problem  
 $NH_3 \uparrow$  through open vessel

## Metrics:

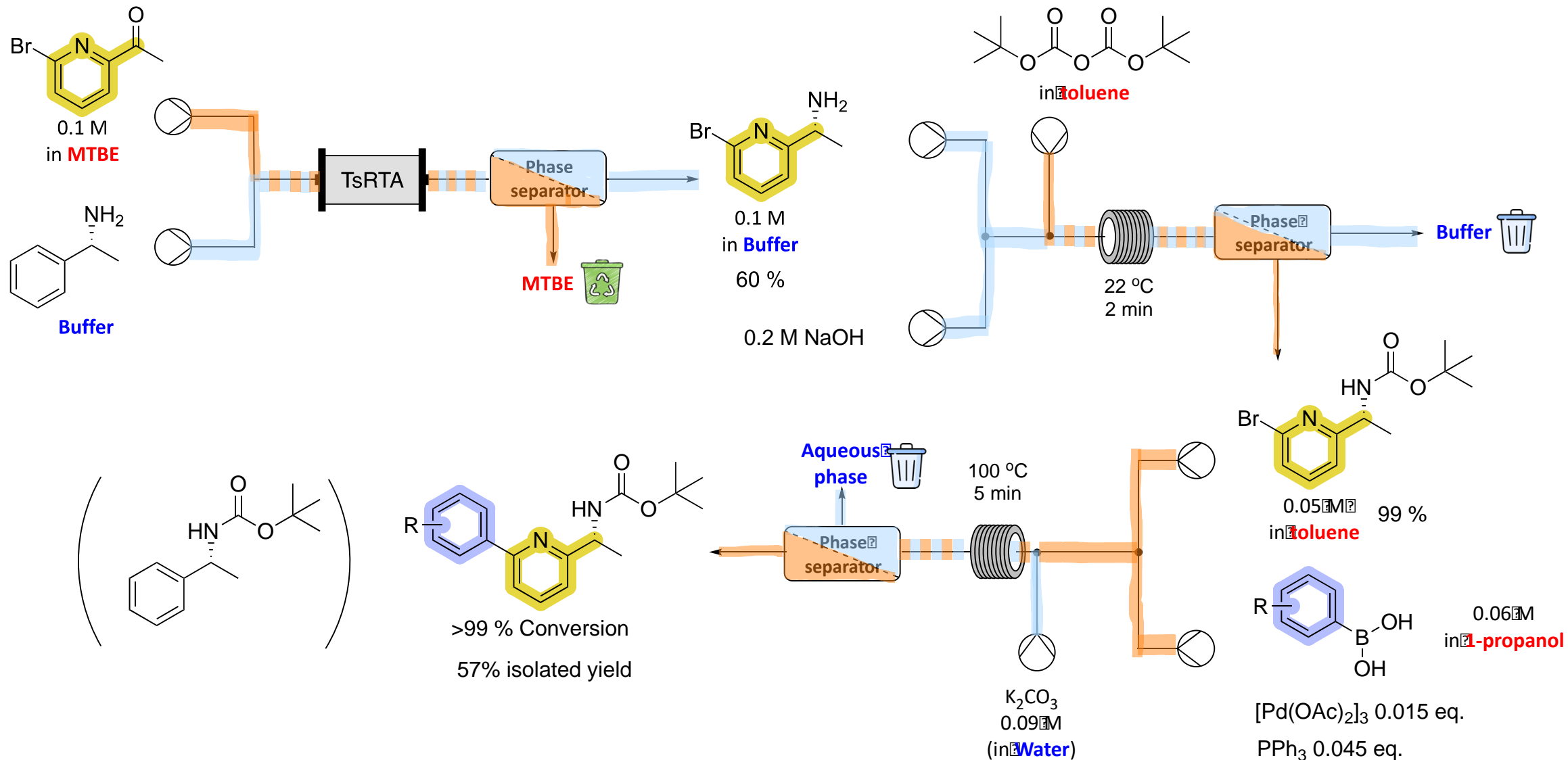
E-factor: 14.5  $\rightarrow$  3.6  
STY: 2.9  $\rightarrow$  50.4

With Radka Snajdrova  
and Hanjoerg Lehmann  
at Novartis

2023-  
24



Aqueous solvent systems for biocatalytic step is incompatible with the Suzuki-Miyaura cross-coupling



- ★ There are several challenges in integrating catalytic approaches
- ★ Compatible chemistry (may be limited)
- ★ Flow enables optimal conditions
- ★ Solvent switching: rethink standard chemistry

***Smart materials for enzyme immobilization***



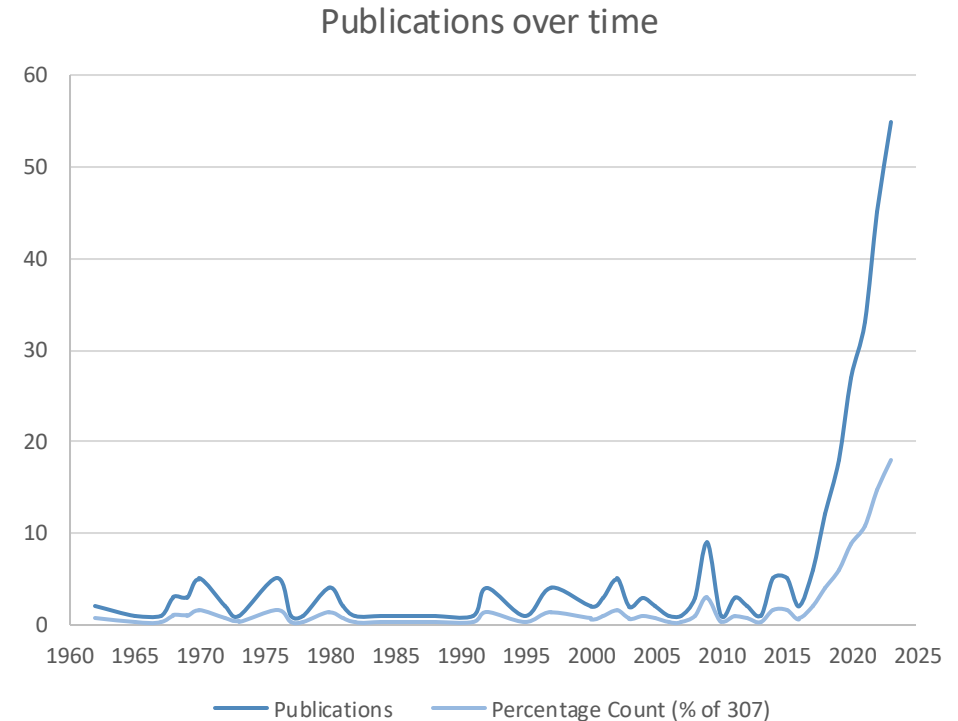


- Photons as traceless catalysts
- Powered by the sun

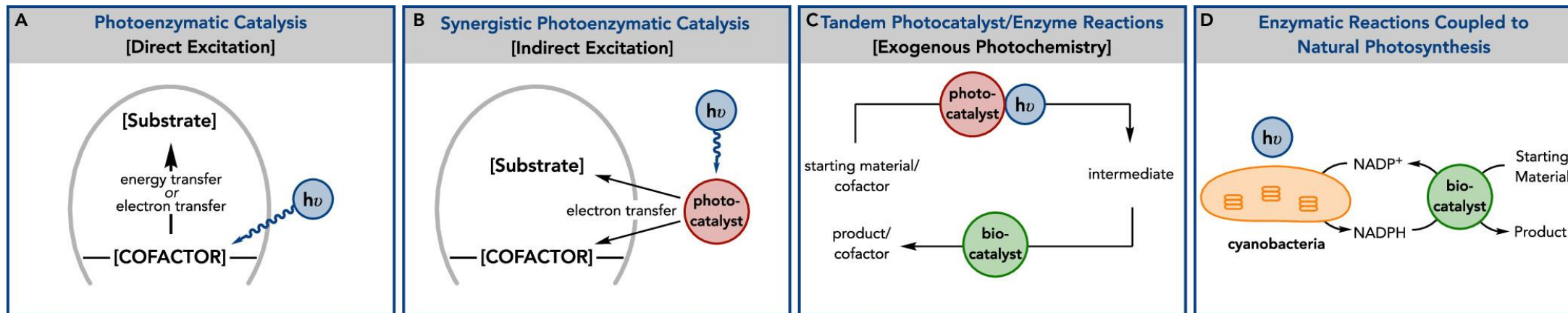


- Mild reaction conditions
- Specificity and selectivity

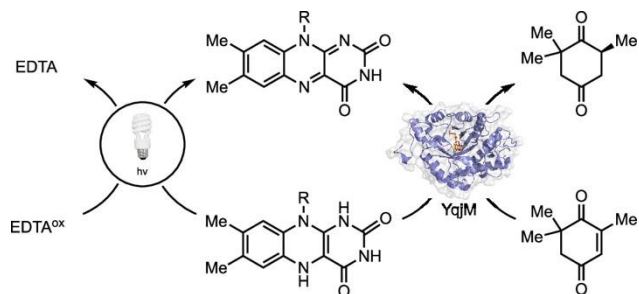
The popularity of the subject has been increasing in recent years:



Web of Science Database search terms: "Photobiocatalysis" or "Photoenzymatic"

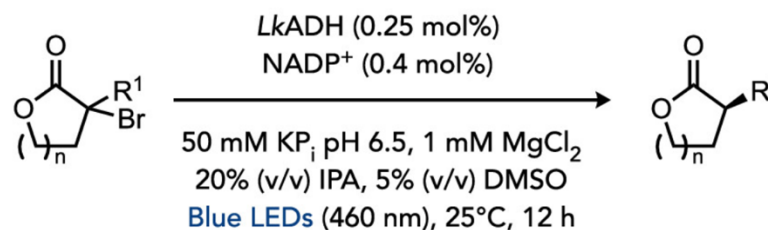


## Cofactor regeneration



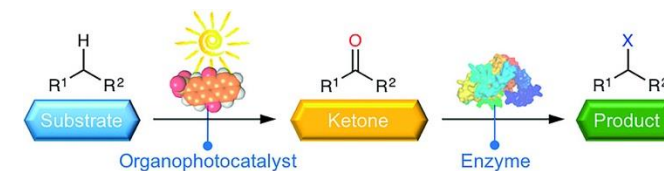
Hollmann, *Adv. Synth. Catal.* **2009**, 351, 3279

## New reactivity



Hyster, *Nature*, **2016**, 540, 414

## Tandem reactions



Höhne, Schmidt, *EuJOC*, **2019**, 1, 80



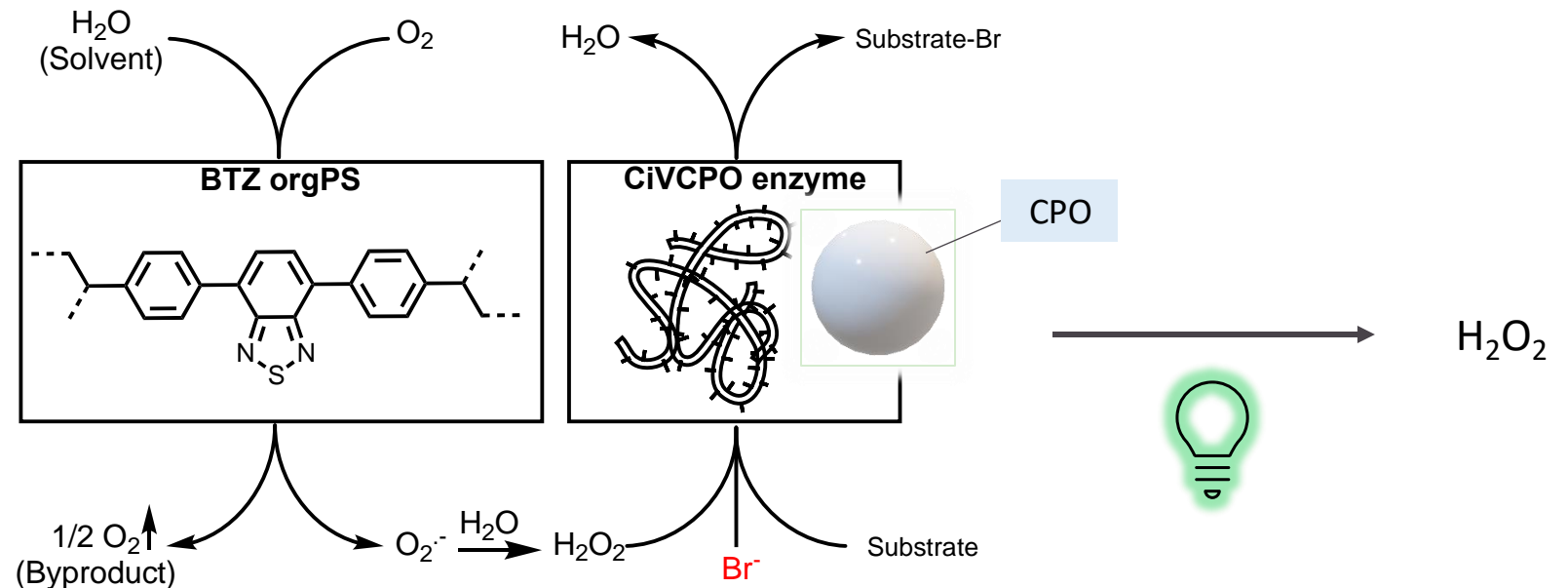


## Haloperoxidases

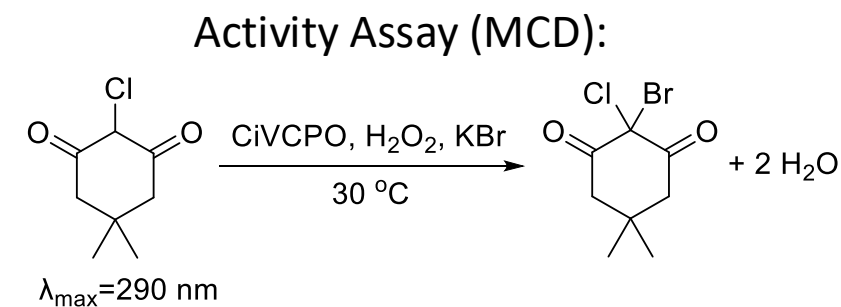
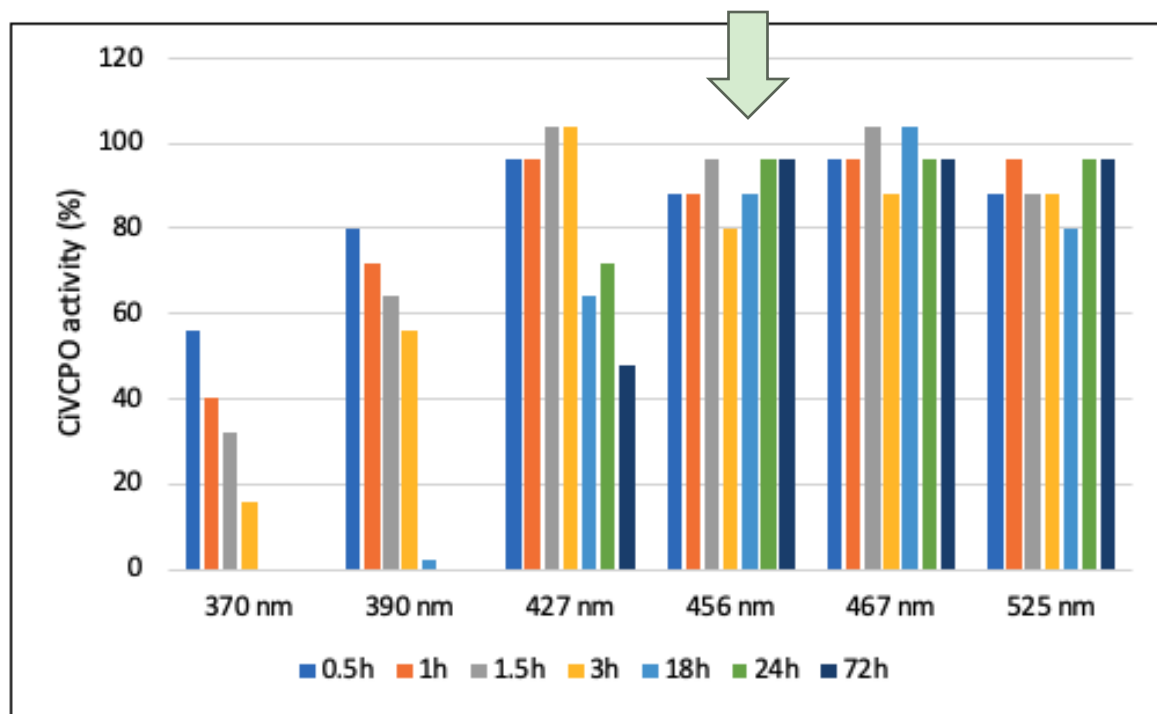
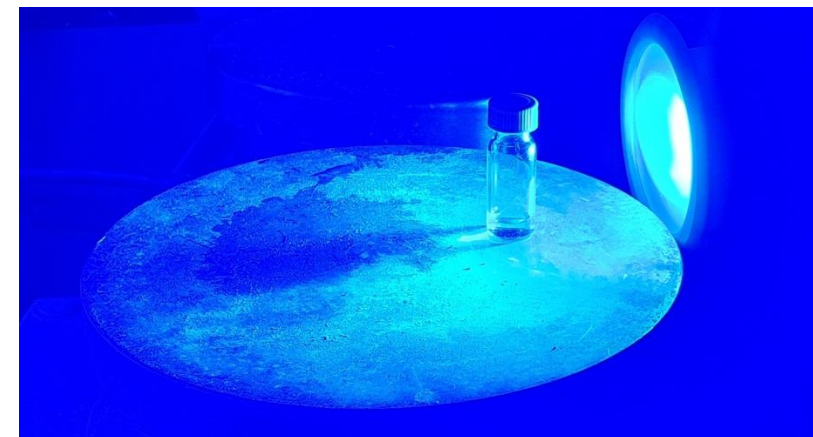
- Most abundant halogenases (Heme or V dependent)
- Consume  $\text{H}_2\text{O}_2$  to generate  $\text{XOH}$  ('electrophilic'  $\text{X}^+$ )
- Can withstand high T, organic solvents
- **Sensitive to high  $[\text{H}_2\text{O}_2]$**

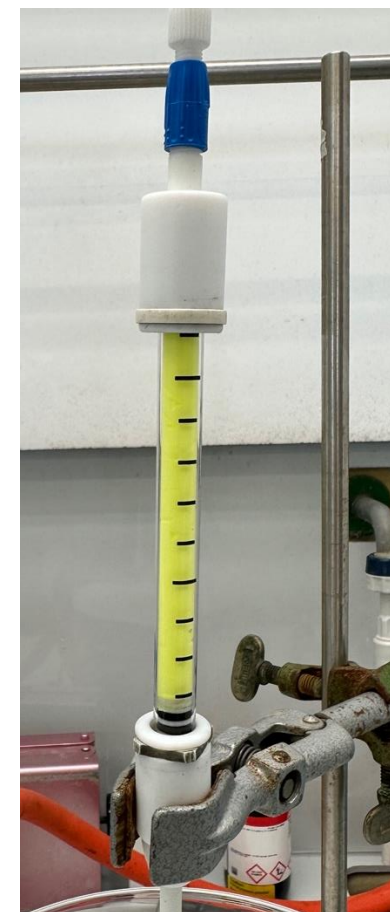
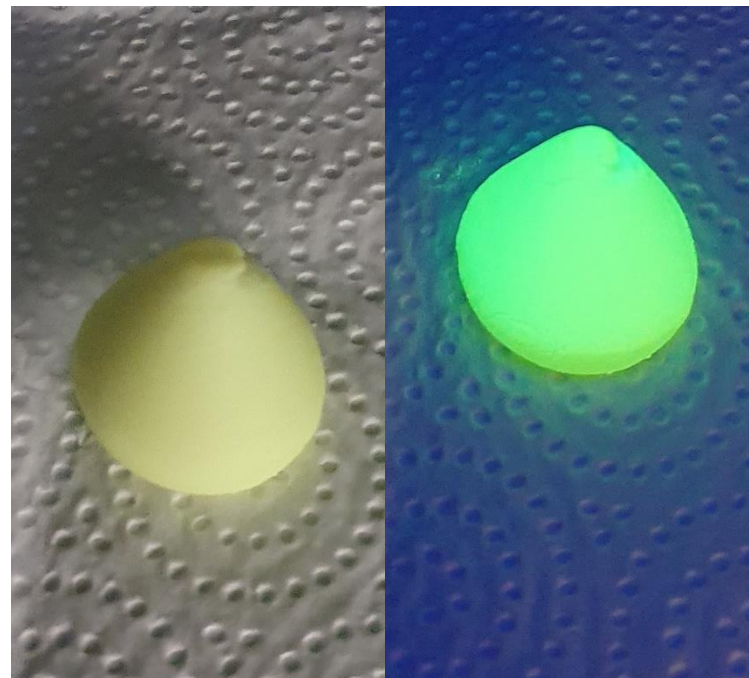
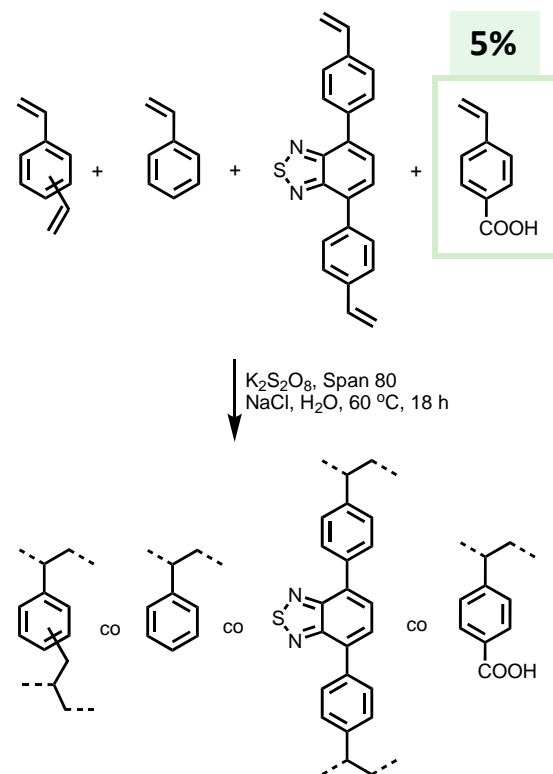
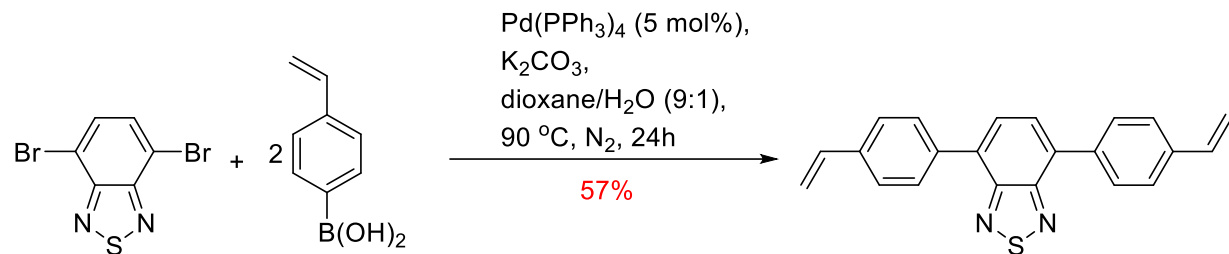
## Organic Photosensitiser (OrgPS)

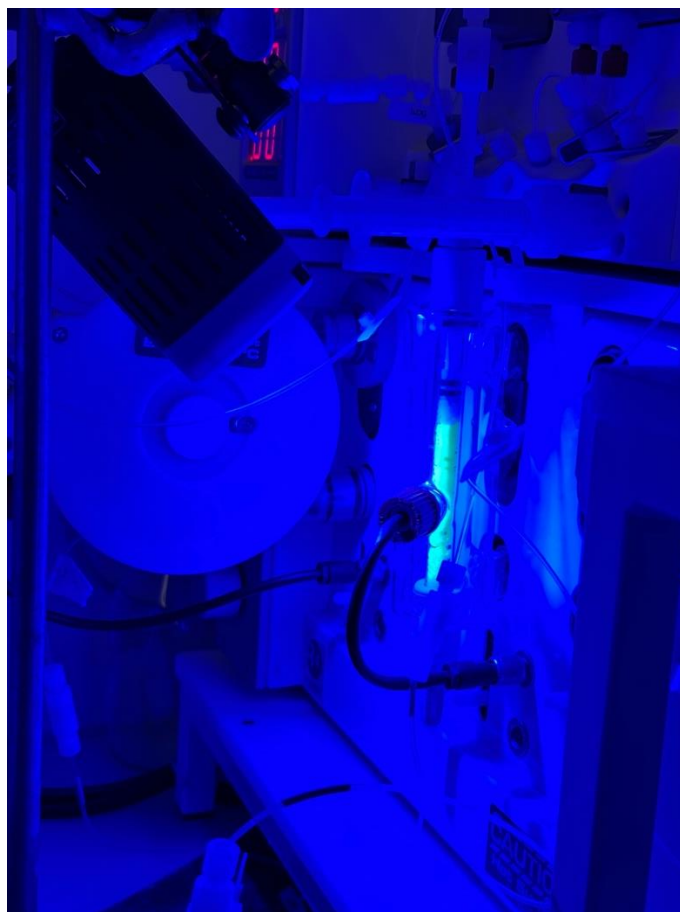
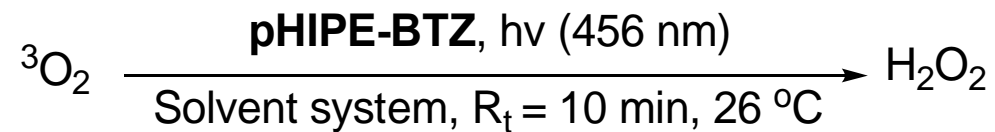
- Able to generate  $\text{H}_2\text{O}_2$
- Photostable
- **Polymerisable**
- Easy to obtain



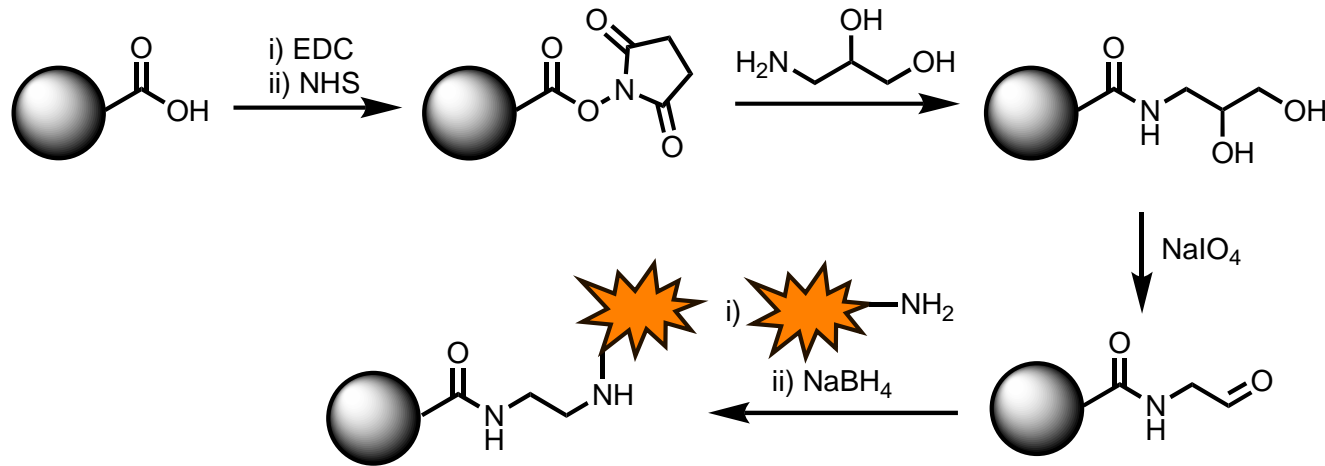
Vanadium-dependent chloroperoxidase  
from *Curvularia inaequalis* (CiVCPO)  
(Thanks to Frank Hollmann for the plasmid!)





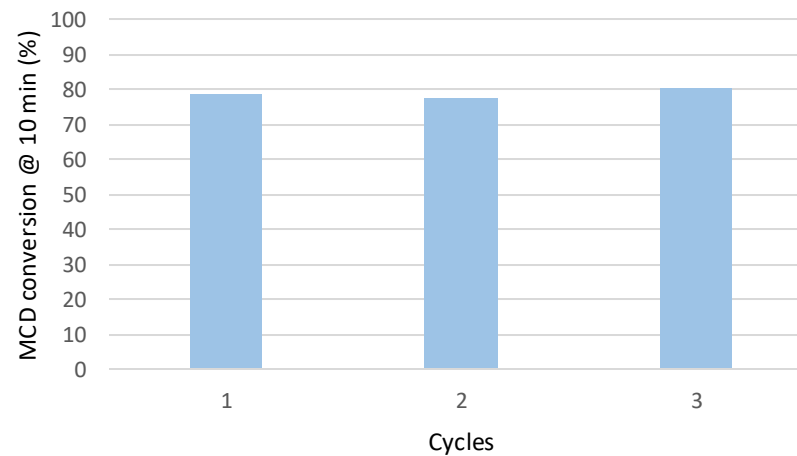


Entry	Solvent system	R <sub>t</sub> (min)	H <sub>2</sub> O <sub>2</sub> Output (μM)
1	H <sub>2</sub> O	10	18.6
2	H <sub>2</sub> O/MeOH (9:1)	10	1.96
3	H <sub>2</sub> O/MeOH (6:4)	10	1.00
4	H <sub>2</sub> O/DMF (9:1)	10	7.42
5	H <sub>2</sub> O/DMF (9:1)	10 (air)	13.6
6	H <sub>2</sub> O/DMF (9:1)	30	7.05
7	H <sub>2</sub> O/DMF (3:1)	10	5.60
8	H <sub>2</sub> O/DMF (3:1)	10 (air)	9.05
9	H <sub>2</sub> O/DMF (3:1)	30	6.0
10	<b>H<sub>2</sub>O/2-MeTHF (1:1)</b>	<b>10</b>	<b>115.7</b>
11	H <sub>2</sub> O/2-MeTHF (1:1)	10 (air)	97.9
12	H <sub>2</sub> O/2-MeTHF (1:1)	30	89.8

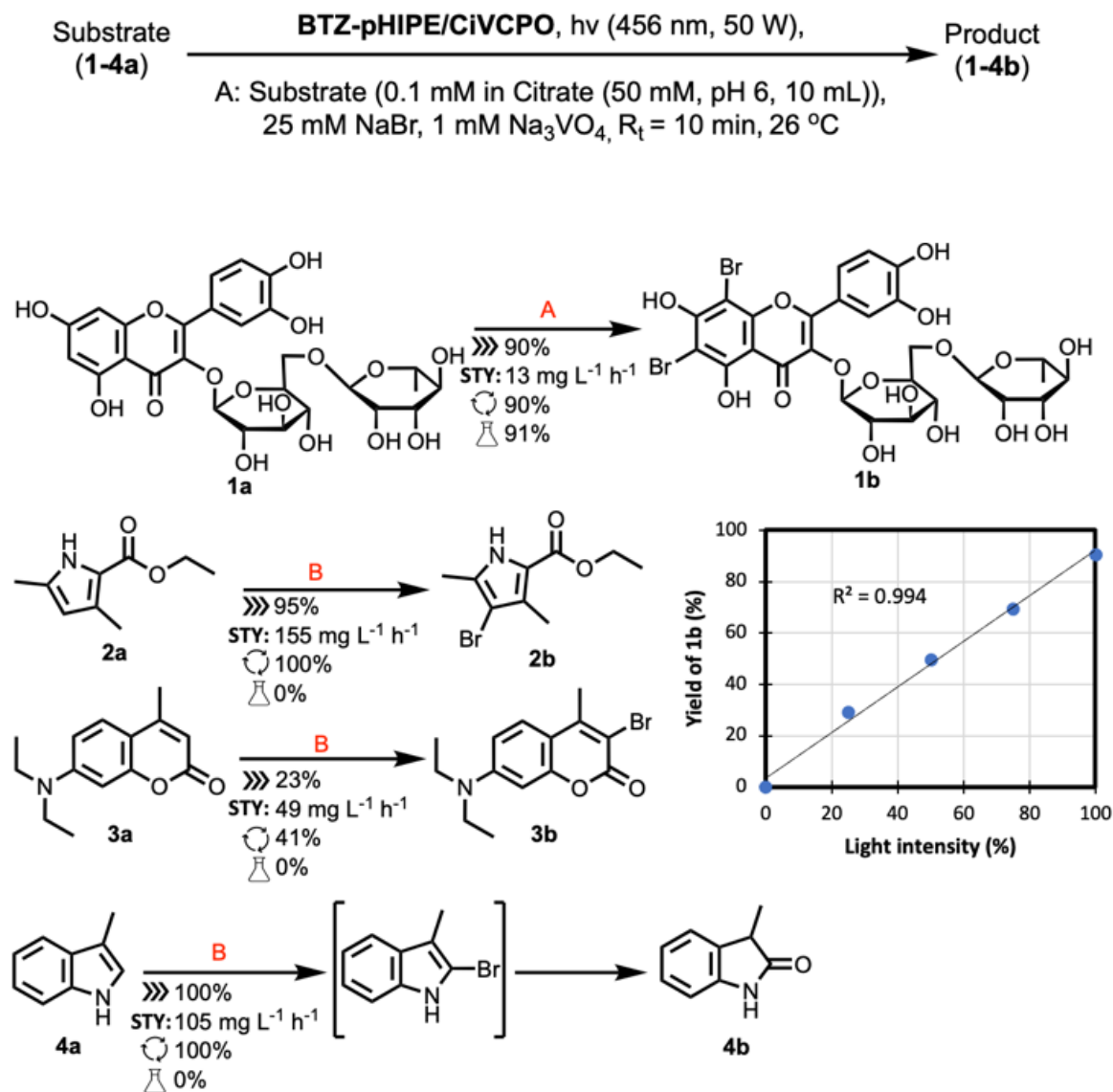


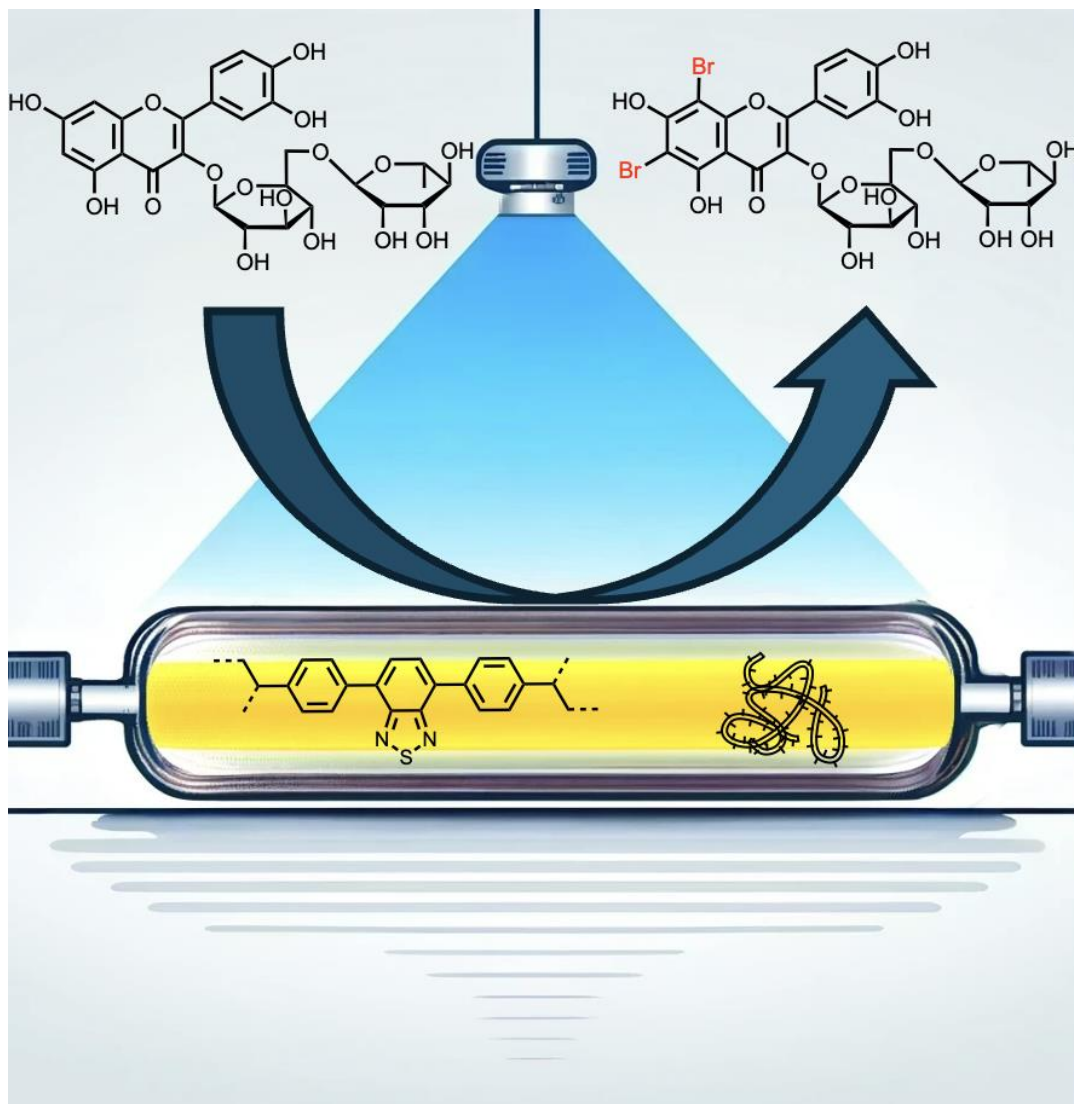
**Protein Loading: 2.5 mg/g**  
**Immobilization yield: 98%**  
**Recovered activity: 82%**  
**Immobilized activity: 1.7 U/mg**

Stability of pHIPE-BTZ/CiVCPO over 3 cycles



# Reaction Scope





- ★ First example of an integrated photobiocatalytic resin
- ★ Excellent single pass & recirculation yields
- ★ Stable and reusable system
- ★ Offers easy product separation

# Acknowledgements



## Current team members:

Dr. David Lim  
Dr. Gordon Honeyman  
Dr. Manos Broumidis  
Dr. Stefania Gianolio  
Dr. Arpita Mrigwani  
Lauriane Pillet  
Keir Penston  
Pablo Diaz Kruik  
Beatrice Rassati  
Roja Aziziyan  
Glenn Bojanov  
Arina Pavlova  
Iya Nonikashvili  
Ashvin Gopalasingam  
Martin Schümann

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## Collaborators:

Dr. Hans Iding (Roche)  
Dr. Kurt Püntener (Roche)  
  
Dr. Radka Snajdrova (Novartis)  
Dr. Hansjoerg Lehmann (Novartis)  
  
Dr. Hao Wu (Boehringer)  
Dr. Frederic Buono (Boehringer)  
  
Dr. David Roura (inSEIT)



Roche



# Thank you for your attention!